



**McCrone Associates, Inc.**  
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8 November 2002

Mr. Mark Ransick  
Staff Test Engineer – Materials  
Research & Development  
Ethicon Endo-Surgery, Inc.  
4545 Creek Road  
Cincinnati, OH 45242-2839

**Subject: Microscopical Examination of Reprocessed Surgical Instruments**  
**Re: McCrone Associates Project MA38631**

Dear Mr. Ransick:

We have completed our analysis of the above referenced samples. This analysis was performed under the authorization of your purchase order # 561383894-01. The following report summarizes our methodology and the results of our analysis.

### Samples

A total of 34 instruments were received by McCrone Associates over a three month period starting 8 May 2002 and ending 7 July 2002. The instruments received are identified in Table I. These instruments were designed for one-time use, but have been cleaned and packaged for reuse. You asked us to examine these instruments for any signs of use and to identify the compositions of any residues.

On 8 May 2002, I met with you at our facility, and you brought several brand new instruments in their manufacturers' original packaging and 25 reprocessed instruments. We examined the never-used instruments and you familiarized me with the use of each instrument. You pointed out locations on each instrument, which may be prone to collecting residues, where special care should be taken during our examination. We also grouped the reprocessed instruments into general categories in order to facilitate a more organized approach to the analysis of the instruments.

### Analysis

As a guide for analysis, we received several protocols describing the criteria each instrument type should meet in order to pass the requirements as a clean instrument. The four protocols which were used are as follows:

Mr. Mark Ransick

Page Two

Appendix A: Test Specification for Laparoscopic Shears

Appendix D: Test Specification for Ligacip Endoscopic Rotating Multiple  
Clip Appliers

Appendix E: Test Specification for Endoscopic Staplers, 35-45 mm

Appendix F: General Test Specification

Before the packaging of any of instrument was opened, images were taken with a digital camera to document the condition of the instruments (as received), the type of packaging and the information provided on the labeling. Original packaging from many of the instruments consisted of a rigid plastic tray; however, packaging of the reprocessed instruments is a plastic bag reinforced with a cardboard support. Since the instruments were repackaged in non-rigid containers, rubber caps were placed on the sharp tips of the instruments. Some of these protective caps from the tips of the instruments were dislodged, marring the packaging. In some cases, the dislodging of the protective caps possibly caused fine pin pricks in the packaging. To document this damage to the packaging, close-up images were also taken and are saved on a CD-ROM which is included with this report.

Photocopies of the test protocols were made and used as a worksheet when examination of the instruments was performed. A copy of each filled-in worksheet is provided in the Appendix to this report. Once the packaging was opened, the instruments were examined using a stereomicroscope. Any suspected residues were isolated for analysis using a sharpened tungsten needle. Residues suspected to be blood were placed on a moistened Hemastix® test strip. The Hemastix test strip is a presumptive color test, which is very sensitive and used for the testing of blood in urine. When necessary, the isolated residue was also prepared for analysis by infrared microspectroscopy (FTIR) and/or elemental analysis by energy dispersive x-ray spectroscopy (EDS) on the scanning electron microscope. The stereomicroscope was also equipped with a digital camera and, in some cases, images were taken to document the residue observed on the instrument. The images taken through the stereomicroscope are formatted in a PowerPoint presentation provided on a CD-Rom and hard copies of these low magnification photomicrographs are provided in Figures 1 through 43. A summary of particles and residues isolated from each instrument for analysis is provided in Table II. All of the infrared spectra and EDS spectra of the analyzed residues are provided in Figures 44 through 71.

Many of the instruments have a plastic sheath covering the shaft mechanism. In order to observe if any residues have migrated under the sheath, the sheath was cut with a razor blade approximately 2 to 3 inches and pulled back to observe the surface of the shaft. Some of the instruments were observed to have reddish/brown particulate, which was often identified as iron oxide. Images were taken showing examples of corrosion observed on many of the instruments.

Mr. Mark Ransick  
Page Three

You requested we take careful observation of the two stapler devices (R0076 and R0079) received on 14 June 2002 which had no staple cartridges. In particular, you were interested in evidence of material being lodged in the pockets of the anvil. Careful observation was made and no evidence of material was observed.

Instrument R0079 was seen to have the most obvious contamination. The handle of this instrument was seen coated with a red residue. When a portion of the residue was isolated and analyzed by energy dispersive x-ray spectrometry, it was identified as iron oxide. After the initial examination, the handle of the instrument was broken open and revealed the source of the iron oxide to originate from the spring and metal trigger mechanism. Samples were taken of the corroded mechanism for analysis by energy dispersive x-ray spectroscopy, showing the material to be mainly iron oxide with traces of silicon, sulfur and manganese. Images of the rusted spring mechanism are provided in Figures 27 through 29.

A preliminary report was faxed to you on 10 September 2002, and you discovered an error in the report in the analysis of instruments R0058 and R0076. The protocol from Appendix E was used in their examination instead of the one in Appendix B. The protocols are similar; however, there are some differences in the section outlining the evaluation of the performance of the instrument. The observations made for these two instruments using Appendix E were compared with the protocol in Appendix B and both instruments passed the requirements in sections B.1 and B.3. However, observations for the instructions outlined in B2.1 through B2.6 could not be made since the instruments were already fired.

Thank you for consulting McCrone Associates. If you have any questions concerning this report, please do not hesitate to call.

Sincerely,



Mark A. Bukantis  
Research Microscopist

MAB:jc

Enclosures

Ref: MA38631; P.O. 561383894-01

TABLE I

## List of Reprocessed Instruments Received for Analysis (MA38631)

Track #	Product Code	Product Description	Reprocessor	Date Received
R0050	511SD	Endopath Trocar, Dilating Tip with Stability Sleeve, 11 mm	Alliance Med.	8 May 2002
R0051	511SD	Endopath Trocar, Dilating Tip with Stability Sleeve, 11 mm	Alliance Med.	8 May 2002
R0052	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	8 May 2002
R0053	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	8 May 2002
R0054	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	8 May 2002
R0055	5BB	Endopath Endoscopic Babcock, 5 mm	Alliance Med.	8 May 2002
R0056	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	8 May 2002
R0057	ER320	Ligacip Med/Lg ERCA	Vanguard	8 May 2002
R0058	TL90	Proximate Linear Stapler 90, Heavy Wire	Vanguard	8 May 2002
R0059	512SD	Endopath Trocar, Dilating Tip with Stability Sleeve, 12 mm	Vanguard	8 May 2002
R0060	512SD	Endopath Trocar, Dilating Tip with Stability Sleeve, 12 mm	Vanguard	8 May 2002
R0061	35 NLT	5 mm Trocar, Bladeless with Stability Sleeve	Alliance Med.	8 May 2002
R0062	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	8 May 2002
R0063	5DSG	Endopath Grasper, 5 mm	Alliance Med.	8 May 2002
R0064	5DSG	Endopath Grasper, 5 mm	Alliance Med.	8 May 2002
R0065	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Vanguard	8 May 2002
R0066	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Vanguard	8 May 2002
R0067	DSG23	5 mm Grasper for unipolar cautery	Alliance Med.	8 May 2002
R0068	ER320	Ligacip Multiple Clip Applier	Alliance Med.	8 May 2002
R0069	LCSC5	Harm. Scalpel, Laproscopic Curved Shears	Alliance Med.	8 May 2002
R0070	5DCD	5 mm curved dissector, cautery	Alliance Med.	8 May 2002
R0071	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	8 May 2002
R0072	EZ45	Stapler	Vanguard	8 May 2002
R0073	ECS29	ILS Endoscopic Circular Stapler	Medical Device Services, Inc.	8 May 2002
R0074	6DSG	Endopath Grasper, 5 mm	Medical Device Services, Inc.	8 May 2002
R0075	MCM20	Stapler Multiclip Appl 2Clip Appliers Ligacip Med/Long	SteriMed, Inc.	14 June 2002
R0076	TLH90	Stapler Proximate Linear Reloadable Heavy Wire, 90 mm (no cartridge in instrument)	SteriMed, Inc.	14 June 2002
R0077	AL326	Stapler Multiclip Applier Ligacip Allport	SteriMed, Inc.	14 June 2002
R0078	5DSG	Endopath Grasper, 5 mm	SteriMed, Inc.	14 June 2002

**TABLE I - continued****List of Reprocessed Instruments Received for Analysis (MA38631)**

Trk #	Product Code	Product Description	Reprocessor	Date Received
R0079	ATW45	Reload Vascular/Thin WH (no cartridge in instrument)	SteriMed, Inc.	14 June 2002
R0080	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	SteriMed, Inc.	14 June 2002 ✓
R0081	TLC55	Linear Cutter, 55 mm	SteriMed, Inc.	7 July 2002
R0082	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	7 July 2002 ✓
R0083	5DCS	Endopath Scissors, Curved, with Unipolar Electrocautery, 5 mm	Alliance Med.	7 July 2002 ✓

TABLE II

Summary of Analysis of Reprocessed Instruments (MA38831)

Trk #	Product Code	Protocol	Material Observed	Material	Figures	Figures	Figures	Figures	Figures
R0050	511SD ✓	Appendix F	None						No
R0051	511SD ✓	Appendix F	None						No
R0052	5DCS ✓	Appendix A	Slight brown discoloration under plastic sheath		Figures 1, 2				No
R0053	5DCS ✓	Appendix A	Large flake (~1 mm) pressed flat with fibers on plastic sheath	✓ Acrylic resin	Figures 3, 4	Figure 44			No
R0054	5DCS ✓	Appendix A	Amorphous flake removed from the blade	✓ Cellulose	Figures 5, 6	Figure 45			No
R0055	5BB ✓	Appendix A	None						No
R0056	5DCS ✓	Appendix A	Amorphous flake from blade	✓ Cellulose		Figure 46			✓ Protective cap off blade; plastic packaging bag was placed by blade
			Red fiber	✓ Red cotton fiber	Figure 7	Figure 47			
R0057	ER320 ✓	Appendix D	None						✓ Cardboard insert in bag; plastic cap was off tip of instrument; bag was intact
									Contained 20 clips
R0058	IL90 ✓	Appendix E	None						✓ Doubled bagged with cardboard insert
R0059	512SD ✓	Appendix F	None						No
R0060	512SD ✓	Appendix F	None						No
R0061	35NLT ✓	Appendix F	Tan/brown residue on blade	✓ Mixture of protein and unknown ester	Figures 8-11	Figure 48			Tested (-) for blood
R0062	5DCS ✓	Appendix A	Dark material between blades	✓ Similar to an alkyl enamel	Figures 12, 13	Figure 49			No
R0063	5DSG ✓	Appendix A	None						No
R0064	5DSG ✓	Appendix A	Red/brown flake on sheath (near center)	✓ Cellulose		Figure 50			No
R0065	5DCS ✓	Appendix A	None						✓ Blade had areas of heavy lubricant
R0066	6DCS ✓	Appendix A	Dark soft material on edge of blade	✓ Poly(styrene:acrylate ester)		Figure 51			No

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Stamp

TABLE II - continued

Summary of Analysis of Reprocessed Instruments (MA38631)

Trk #	Product Code	Protocol	Material Observed	Identification of Isolated Material	Images	Infrared Spectra	EDS Spectra	Comments	Tissue or Body Fluids Detected
R0067	DSG23 ✓	Appendix A	None						No
R0068	ER320 ✓	Appendix D	None					✓ Protective cap off instrument tip; bag intact Contained 20 clips	No
R0069	LCSC5 ✓	Appendix A	Red/brown residue on Teflon pad	✓ Teflon with red/brown particles	Figure 14	Figure 52		✓ Protective cap off instrument tip; bag intact Teflon pad was attached	No
R0070	SDCD ✓	Appendix A	Colorless residue on jaws of instrument	✓ Cellulose	Figure 15	Figure 53			No
R0071	SDCS ✓	Appendix A	Dark material under plastic sheath	✓ Protein	Figure 16				No
R0072	EZ 45 Stapler	Appendix E							No
R0073	ECS29 Circular stapler	Appendix E	None						No
R0074	SDSG Endopath grasper	Appendix A	Tan residue with metallic flakes on jaws of instrument Colorless residue	IR indicates inorganic, possibly iron oxide Protein	Figures 17, 18	Figure 54 Figure 55			No No
R0075	ALW20 ✓	Appendix D	Tan residue	Unidentified ester		Figure 56			No
R0076	TLM90 ✓	Appendix E	None					✓ 13 clips handle found in closed position; no cartridge	No
R0077	AL326 ✓	Appendix D	None					21 clips	No
R0078	SDSG ✓	Appendix A	Tan material surrounding nick in sheath Colorless beads on tip of instrument Tan material on metal under sheath	Protein (possibly skin flake) Mixture of protein and an unknown	Figures 19, 20 Figures 21, 22 Figure 23	Figure 57 Figure 58		No blood No blood	No No

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TABLE II - continued

Summary of Analysis of Reprocessed Instruments (MA38631)

Trk #	Product Code	Protocol	Material Observed	Identification of Isolated Material	Images	Infrared Spectra	EDS Spectra	Comments	Tissue or Body Fluids Detected
R0079	ATW45 ✓	Appendix E	Rust colored material on locking button	✓ Acrylic resin iron oxide	Figure 24	Figure 59	Figure 62	The acrylic resin is probably the plastic from the handle	No
			Rust colored material surrounding button	✓ Iron oxide corrosion	Figure 25	Figure 60	Figure 63		No
			Orange stain on staple anvil	(+) Hemastix test; residue is a mixture of Teflon and a hydrocarbon	Figure 26	Figure 61		Sometimes metal oxides may cause false positive results with the Hemastix test strip	Possibly blood
R0080	HS SDCS ✓	Appendix A	None					Nicks and scratches in the sheath; no tissue observed	No
R0081	✓ TLC55 ✓	Appendix E	Orange/red material on several metal surfaces	✓ Mixture of iron oxide, Teflon, and a hydrocarbon	Figures 32, 33, 34 Figures 35, 36, 37 38, 39, 40, 41, 42	Figure 68 Figure 69	Figures 64, 65 Figures 66, 67	Instrument appears to have been fired; the trigger handle was depressed; no cartridge in the instrument	No
R0082	DS SDCS ✓	Appendix A	Dark red residue under sheath covering shaft (~½ inch from the mechanism)	✓ Iron oxide		Figure 70	Figure 71	✓ No cover on instrument tip; scratches in bag ✓ Very low levels of chlorine detected	No
R0083	DS SDCS ✓	Appendix A	None					✓ Protective cap off instrument tip; bag intact	No

R0099

✓ Rust on the spring of trigger mechanism

Fig 27, 28, 29

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